



division of
B & M Industries, Inc.

MODEL P61

Fill and Seal Machine



FOR MORE INFORMATION CALL...
813-754-9960

BODOLAY MODEL P61 FILL AND SEAL MACHINE

The P61 Fill and Seal Machine with PLC Controls is capable of using any pre-made pouch to fill and seal automatically.

The unique design of the machine eliminates the need for change over set-up of the machine. The P61 will pick up the pouch (from 4" x 6" up to 16" x 19" size) without making any changes to the machine. Only the infeed conveyor will need to be adjusted to the different pouch size, which only takes 2-3 minutes. Optional automatic set up for the infeed system is available.



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FEATURES:

- Infeed conveyor for pre-made pouches
- Suction pick-up of pouches
- Mechanical spreading of pouches and placement into the gripper chain.
- Unique gripper chain spreading
- Mechanical zipper opening mechanism
- Gusset opener
- Filling station
- Capability for two filling chutes for one large bag which some products require to minimize the settling time
- Servo driven
- PLC controls
- Stainless steel and lexan guarding with safety interlocks
- Swivel base touch screen with extended arm for ease of operation
- Emergency stop safety system
- Painted frame, powder paint (wash down option available)
- Servo driven bag discharge conveyor
- Model P61XL (extra large pre-made pouch option)
- Model P62 two up version (two pouches per index)
- No bag/no fill sensor to prevent product drop if no bag detected under filler
- Machine Specs: Power 220V, single-phase, 30A 60Hz. Air 80 psi, 18 cfm
- Dimensions: 137" L x 38" W, Infeed Conveyor 99" x 70.5" H, Loading Station: approx. 4.25" from floor.